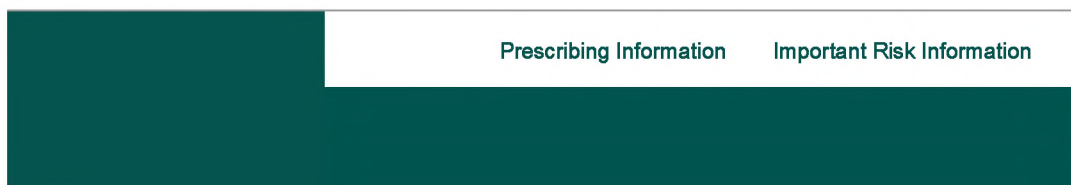


From: AgingCare Exclusive Offers <exclusiveoffers@agingcare.com>
To: Kester, Tonykester@aging.sc.gov
Date: 9/20/2016 9:04:32 AM
Subject: Are You Caring for Someone With Alzheimer's Disease?

From AgingCare.com: Below is an important message from our partner which may be of value to you and your family.



Dear Caregiver,

If your answer is yes, here is something you should know. Adding once-daily NAMENDA XR® (memantine hydrochloride) extended-release capsules to your loved one's current treatment may improve your loved one's symptoms of moderate to severe Alzheimer's disease.

NAMENDA XR extended-release capsules are approved for the treatment of moderate to severe Alzheimer's disease. NAMENDA XR is available by prescription only.

NAMENDA XR should not be taken by anyone who is allergic (hypersensitive) to memantine, the active substance in NAMENDA XR, or who has had a bad reaction to NAMENDA XR or any of its ingredients.

See additional Important Risk Information below .

NAMENDA XR works differently than other Alzheimer's medications.

By adding **NAMENDA XR**, you may see:

- An improvement in overall function
- An improvement in cognition
- A slowdown in the worsening of symptoms for a while

There is no evidence that NAMENDA XR or an AChEI prevents or slows the underlying disease process in patients with Alzheimer's disease.

Your loved one counts on you to be their voice,
especially as symptoms progress.

Be up front with the doctor about your concerns

LEARN MORE >

Create a report to share with the doctor

GO TO TOOL >

Find a way to save on treatment costs

NAMENDA XR TRIAL OFFER >

IMPORTANT RISK INFORMATION

Who should NOT take NAMENDA XR?

NAMENDA XR should not be taken by anyone who is allergic (hypersensitive) to memantine, the active substance in NAMENDA XR, or who has had a bad reaction to NAMENDA XR or any of its ingredients.

What should be discussed with the healthcare provider before taking NAMENDA XR?

Before starting NAMENDA XR, talk to the healthcare provider about all of the patient's past and present medical conditions, including:

- Seizure disorders
- Difficulty passing urine
- Liver, kidney, or bladder problems

If the patient is taking other medications (including those without a prescription), ask the healthcare provider if NAMENDA XR is right for the patient.

- Certain medications, changes in diet, or medical conditions may affect the amount of NAMENDA XR in the body and possibly increase side effects.

What are the possible side effects of NAMENDA XR?

The most common side effects associated with NAMENDA XR treatment are headache, diarrhea, and dizziness. This is not a complete list of side effects.

Please see full **Prescribing Information**, including Patient Information.

For more information about NAMENDA XR, visit:

Or call Allergan Customer Service Relations and
Medical Affairs toll-free at 1.800.678.1605.

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