

# SOUTH CAROLINA'S LARGEST MANUFACTURERS

Based on total SC Manufacturing Employment of 1,000 employees or more

COMPANY NAME	LOCATION	TOTAL SC EMPLOYMENT
<b>Morrison Knudsen Co</b>	<b>Boise, ID</b>	<b>12,180</b>
Westinghouse Savannah River Co	Aiken	12,180
<b>Springs Industries Inc</b>	<b>Fort Mill, SC</b>	<b>6,867</b>
Springs Industries Inc-Lyman Complex	Lyman	1,784
Springs Indus Inc-Grace Fabrication Plant	Lancaster	1,094
Springs Industries Inc-Grace Finishing Plant	Lancaster	900
Springs Industries Inc-Katherine Plant	Chester	816
Springs Industries Inc-Lancaster Plant	Lancaster	478
Springs Industries Inc-H W Close Plant	Fort Lawn	470
Springs Industries Inc-Elliott Plant	Fort Lawn	272
Springs Industries Inc-Leroy Plant	Fort Lawn	248
Springs Industries Inc-Frances Plant	Fort Lawn	240
Springs Industries Inc-White Plant	Fort Mill	172
Springs Industries Inc-Wamsutta Plant	Anderson	170
Springs Industries Inc-Eureka Plant	Chester	166
Springs Industries Inc-Mktg Materials	Lancaster	57
<b>Michelin, Compagnie Generale des Etablissements</b>	<b>Clermont-Ferrand, FRANCE</b>	<b>6,777</b>
Michelin North America Inc	Greenville	1,900
Michelin North America Inc	Spartanburg	1,450
Michelin North America, Inc	Lexington	1,250
Michelin North America Inc	Sandy Springs	1,150
Michelin North America- Steel Wire Division	Sandy Springs	450
Michelin North America Inc	Winnsboro	317
Michelin North America Inc	Lexington	200
Michelin Aircraft Tire Corp (MATC)	Greenville	60
<b>Milliken &amp; Co</b>	<b>Spartanburg, SC</b>	<b>6,516</b>
Milliken & Co-Magnolia Finishing Plant	Blacksburg	730
Milliken & Co-Abbeville Mill	Abbeville	620
Milliken & Co-Cushman Mill	Williamston	600
Milliken & Co-Pendleton Finishing Plant	Pendleton	500
Milliken & Co-Gayley Mill	Marietta	443
Milliken & Co-Monarch Plant	Union	350
Milliken & Co-Sharon Plant	Abbeville	325
Milliken & Co-Johnston Plant	Johnston	320
Milliken & Co-Cedar Hill Plant	Jonesville	280
Milliken & Co-Judson Mills	Greenville	265
Milliken & Co-Saluda Plant	Saluda	250
Milliken & Co-Cotton Blossom Plant	Spartanburg	225
Milliken & Co-Enterprise Plant	Marietta	200
Milliken & Co-McCormick Plant	McCormick	180
Milliken & Co-Dewey Plant	Inman	170

COMPANY NAME	LOCATION	TOTAL SC EMPLOYMENT
<b>Milliken &amp; Co (continued)</b>		
Milliken & Co-Gilliland Industrial Corp	Laurens	140
Milliken & Co-Kingstree Plant	Kingstree	138
Milliken & Co-Gerrish Mill	Pendleton	126
Milliken & Co-Peerless Mill	Belton	125
Milliken & Co-Honea Path Plant	Honea Path	119
Milliken-Sommer-Hillcrest Plant	Simpsonville	100
Milliken & Co-DeFore Plant	Clemson	100
Milliken & Co-Cypress Plant	Blacksburg	90
Milliken & Co-Excelsior Plant	Union	70
Milliken & Co-Milliken Packaging	Whitestone	50
<b>Robert Bosch GmbH</b>	<b>Stuttgart, GERMANY</b>	<b>5,131</b>
Robert Bosch Corp-Automotive Group	Charleston	1,800
Robert Bosch Corp	Anderson	1,400
Bosch Braking Systems	Sumter	1,200
Associated Fuel Pump Systems Corp (AFCO)	Anderson	300
AUTECS Inc	Anderson	221
Vermont American Corp	Fountain Inn	120
Carbbits Inc	Columbia	90
<b>WestPoint Stevens Inc</b>	<b>West Point, GA</b>	<b>4,652</b>
West Point Stevens Inc	Clemson	2,000
West Point Stevens Inc-Fabrication	Clemson	935
West Point Stevens Inc	Seneca	468
West Point Stevens Inc	Calhoun Falls	410
West Point Stevens Inc-Greige	Clemson	409
West Point Stevens Inc	Whitmire	300
Liebhardt Inc	Union	130
<b>International Paper</b>	<b>Purchase, NY</b>	<b>3,427</b>
International Paper Co-Pulp & Paper	Georgetown	800
International Paper Co	Eastover	738
International Paper Co	Hampton	620
International Paper Co	Spartanburg	500
International Paper-Newberry Lumber Mill	Newberry	178
International Paper Co-Container Division	Georgetown	151
International Paper Co	Wellford	150
Sampit Lumber Company	Georgetown	142
International Paper Co	Prosperity	77
International Paper Co	Johnston	66
International Paper Co. Inc	Union	5
<b>AB Electrolux</b>	<b>Stockholm, SWEDEN</b>	<b>3,200</b>
Frigidaire Home Products	Orangeburg	2,000
Frigidaire Company	Anderson	1,200

COMPANY NAME	LOCATION	TOTAL SC EMPLOYMENT
<b>GE Co</b>	<b>Fairfield, CT</b>	<b>2,925</b>
General Electric Co	Greenville	2,600
GE Medical Systems	Florence	325
<b>Ingersoll-Rand Co</b>	<b>Woodcliff Lake, NJ</b>	<b>2,862</b>
Torrington Co-Clinton Bearings Plant	Clinton	1,255
Torrington Co	Honea Path	640
Torrington Co-Tyger River Plant	Union	600
Torrington Co-Piedmont-Oconee Division	Walhalla	340
Ingersoll-Dresser Pump Co	Greer	27
<b>Sealed Air Corporation</b>	<b>Saddle Brook, NJ</b>	<b>2,792</b>
Sealed Air Corp.-Cryovac Division	Simpsonville	1,650
Cryovac Division-Sealed Air Corporation	Duncan	1,000
Sealed Air Corp - Cryovac Division	Seneca	142
<b>Gold Kist Corp</b>	<b>Atlanta, GA</b>	<b>2,531</b>
Gold Kist Inc	Sumter	2,520
Southern States	Bishopville	11
<b>KEMET Corp</b>	<b>Greenville, SC</b>	<b>2,457</b>
Kemet Electronics-Mauldin Plant	Simpsonville	700
Kemet Electronics-Fountain Inn Plant	Fountain Inn	687
Kemet Electronics Corp-Simpsonville Plant	Simpsonville	650
Kemet Electronics Corp-Greenwood Plant	Greenwood	420
<b>Greenwood Mills Inc</b>	<b>Greenwood, SC</b>	<b>2,209</b>
Greenwood Mills Inc- Matthews Plant 3	Greenwood	483
Greenwood Mills Inc- Durst Plant	Greenwood	432
Greenwood Mills Inc- Chalmers Plant	Greenwood	400
Greenwood Mills Inc- Liberty Mfg. Inc.	Liberty	323
Greenwood Mills Inc- Harris Plant	Greenwood	320
Greenwood Mills Inc- Sloan Plant 9	Ninety Six	251
<b>Alice Mfg Co</b>	<b>Easley, SC</b>	<b>2,142</b>
Alice Mfg Co- Arial Plant	Easley	1,200
Alice Mfg Co- Ellison Plant	Easley	327
Alice Mfg Co- Foster Plant	Easley	312
Alice Mfg Co- Elljean Plant	Easley	303
<b>Honeywell International Inc</b>	<b>Morristown, NJ</b>	<b>2,121</b>
Honeywell International Inc	Columbia	655
Honeywell Inc	Greer	500
Isola Laminate Systems	Pendleton	480
Honeywell Inc	Conway	252
Honeywell Consumer Products	Duncan	234

<b>COMPANY NAME</b>	<b>LOCATION</b>	<b>TOTAL SC EMPLOYMENT</b>
<b>Westvaco Corp</b>	<b>New York, NY</b>	<b>2,104</b>
Westvaco Packaging Resources Group	Charleston	1,430
Westvaco Corp-Chemical Division	North Charleston	302
Westvaco Corp	Summerville	159
Westvaco Corp - Forest Resources Division	Summerville	150
Westvaco Corp	St George	17
Westvaco Corp	Elgin	13
Westvaco Corp	Kinards	12
Westvaco Corp	Hampton	11
Westvaco Corp	Andrews	10
<b>BMW AG</b>	<b>Munich, GERMANY</b>	<b>2,100</b>
BMW Manufacturing Corp	Greer	2,100
<b>El Du Pont de Nemours and Company</b>	<b>Wilmington, DE</b>	<b>2,093</b>
Du Pont Nylon-May Plant	Lugoff	1,394
DuPont Teijin Films	Florence	385
El Du Pont de Nemours & Co	Charleston	314
<b>Owens Corning</b>	<b>Toledo, OH</b>	<b>1,926</b>
Advanced Glass Fiber Yarns	Aiken	1,230
Owens Corning	Anderson	600
Owens Corning	Duncan	96
<b>Conbraco Industries Inc</b>	<b>Matthews, NC</b>	<b>1,910</b>
Conbraco Industries Inc	Pageland	746
Conbraco Industries Inc-Steel Prods Division	Conway	450
Conbraco Industries Inc	Conway	450
Conbraco Industries Inc	Pageland	264
<b>Wellman Inc</b>	<b>Shrewsbury, NJ</b>	<b>1,853</b>
Wellman Inc	Johnsonville	1,335
Wellman Inc-Palmetto Plant	Darlington	450
Wellman Inc-Fiber Division	Marion	68
<b>Ryobi Ltd</b>	<b>Tokyo, JAPAN</b>	<b>1,829</b>
Ryobi Motor Products Corp	Anderson	929
Ryobi Motor Products Corp	Pickens	900
<b>Avondale Mills</b>	<b>Sylacauga, AL</b>	<b>1,807</b>
Avondale Mills - Gregg Plant	Graniteville	620
Avondale Mills - Townsend Plant	Graniteville	407
Avondale Mills - Graniteville Fabrics	Graniteville	290
Avondale Mills	Walhalla	166
Avondale Mills Inc - Swint Plant	Graniteville	149
Avondale Mills - Woodhead Division	Graniteville	125
Avondale Mills/Garment Dyeing	Warrenville	50

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<b>Bayer AG</b>	<b>Leverkusen, GERMANY</b>	<b>1,776</b>
Bayer Corp	Goose Creek	1,000
Bayer Corporation	Goose Creek	739
Bayer Industrial Chemical Division	Rock Hill	37
<b>Tyco International Ltd</b>		<b>1,735</b>
	<b>Hamilton, BERMUDA</b>	
Kendall Healthcare Product Co	Seneca	490
Kendall Healthcare Products	Greenwood	432
Tyco Healthcare - Kendall	Greenwood	430
Tyco Plastics	Greenville	215
Tyco Electronics Inc	Rock Hill	168
<b>BASF AG</b>	<b>Ludwigshafen, GERMANY</b>	<b>1,693</b>
BASF Corp-Fibers Products Division	Anderson	1,148
BASF Corp-Clemson Plant	Central	450
BASF Corp-Chemicals Division	Spartanburg	95
<b>Cooper Industries Inc</b>	<b>Houston, TX</b>	<b>1,599</b>
Cooper Tools-Sumter Plant	Sumter	730
Cooper Tools	Lexington	414
Cooper Tools Weller	Cheraw	255
Cooper Power Systems	Greenwood	200
<b>Georgia-Pacific Corp</b>	<b>Atlanta, GA</b>	<b>1,577</b>
Georgia-Pacific Corp-Plywood Division	Russellville	311
Georgia-Pacific Corp	Prosperity	277
Georgia-Pacific Corp	Catawba	180
Georgia-Pacific Corp-IWPD Division	St Stephen	156
Georgia-Pacific Corp-Fiberboard Division	Holly Hill	132
Georgia-Pacific Corp	Spartanburg	128
Georgia-Pacific Corp-McCormick Plant	McCormick	99
Georgia-Pacific Corp	Prosperity	93
Georgia-Pacific Corp-Sawmill	Varnville	86
Georgia-Pacific Corp-Resin Division	Russellville	64
Georgia-Pacific Corp-Studmill	Russellville	40
Georgia-Pacific Resins Inc	Hampton	11
<b>Mount Vernon Mills Inc</b>	<b>Greenville, SC</b>	<b>1,521</b>
Mount Vernon Mills-Riegel Consum Prod Dv	Johnston	572
Mount Vernon Mills-La France Industries	La France	550
Mount Vernon Mills-Williamston Division	Williamston	275
Mount Vernon Mills-Riegel Consum Prod Dv	McCormick	124
<b>Mohawk Industries Inc</b>	<b>Calhoun, GA</b>	<b>1,509</b>
Mohawk Carpet-Oak River Mill	Bennettsville	639
Mohawk Industries-Rocky River Plant	Calhoun Falls	470

COMPANY NAME	LOCATION	TOTAL SC EMPLOYMENT
<b>Mohawk Industries Inc (continued)</b>		
Mohawk Industries Inc-Landrum Plant	Landrum	400
<b>Nucor Corp</b>	<b>Charlotte, NC</b>	<b>1,505</b>
Nucor Steel	Huger	550
Nucor Steel	Darlington	400
Nucor Corp-Vulcraft Division	Florence	380
Nucor Building Systems	Swansea	175
<b>Nestle S A</b>	<b>Vevey, SWITZERLAND</b>	<b>1,471</b>
Nestle USA - Prepared Food Division	Gaffney	1,471
<b>Cone Mills Corp</b>	<b>Greensboro, NC</b>	<b>1,454</b>
Cone Mills Corp-Cone Fin Co-Carlisle Fin	Carlisle	1,167
Raytex Finishing Company	Marion	287
<b>Kraft Foods Inc</b>	<b>Madison, WI</b>	<b>1,387</b>
Louis Rich	Newberry	1,387
<b>Fuji Photo Film Co Ltd</b>	<b>Tokyo, JAPAN</b>	<b>1,350</b>
Fuji Photo Film Inc	Greenwood	1,350
<b>Maytag Corp</b>	<b>Newton, IA</b>	<b>1,350</b>
Dixie-Narco Inc	Williston	1,350
<b>Schneider Electric</b>	<b>Paris, FRANCE</b>	<b>1,330</b>
Square D Co	Seneca	750
Square D Co	Columbia	580
<b>Eaton Corp</b>	<b>Cleveland, OH</b>	<b>1,325</b>
Cutler-Hammer	Sumter	630
Cutler-Hammer	Greenwood	545
Eaton Corporation	North Charleston	150
<b>British Nuclear Fuels</b>	<b>UNITED KINGDOM</b>	<b>1,300</b>
Westinghouse Electric Corp	North Charleston	1,300
<b>Perdue Farms Inc</b>	<b>Salisbury, MD</b>	<b>1,305</b>
Perdue Farms Inc	Dillon	1,305
<b>Lockheed Martin Corporation</b>	<b>Bethesda, MD</b>	<b>1,257</b>
Lockheed Martin Aircraft Center	Greenville	1,257
<b>JPS Industries Inc</b>	<b>Greenville, SC</b>	<b>1,250</b>
JPS Blass	Slater	510
JPS Converter & Indus Corp-Monaghan Plant	Greenville	410

COMPANY NAME	LOCATION	TOTAL SC EMPLOYMENT
<b>JPS Industries Inc (continued)</b>		
JPS Apparel-Watts Plant	Laurens	330
<b>Galey &amp; Lord Industries Inc</b>	<b>Greensboro, NC</b>	<b>1,221</b>
Galey & Lord Inc-Society Hill Plant	Society Hill	1,221
<b>Delta Woodside Industries Inc</b>	<b>Greenville, SC</b>	<b>1,205</b>
Delta Finishing Plant 3-Delta Mills Mkt Co	Wallace	408
Delta Mills Marketing Co	Pamplico	300
Delta Finishing Plant 2-Delta Mills Mkt Co	Wallace	217
Delta Apparel Co	Edgefield	140
Woodside Mills Inc-Furman Plant	Fountain Inn	140
<b>Colas SA</b>	<b>Cedex, France</b>	<b>1,187</b>
Sloan Construction Co Inc	Greenville	800
Sloan Construction Co	Greenville	310
Sloan Construction Co	Columbia	65
Sloan Construction Co	Cayce	12
<b>Bowater Inc</b>	<b>Darien, CT</b>	<b>1,175</b>
Bowater Incorporated Coated Paper Division	Catawba	1,170
Bowater Incorporated	Jonesville	5
<b>Federal-Mogul</b>	<b>Southfield, MI</b>	<b>1,159</b>
Federal-Mogul Carolina Inc	Sumter	430
Federal-Mogul Aviation, Inc	Liberty	377
Federal-Mogul Powertrain Systems	Orangeburg	352
<b>Hitachi Ltd</b>	<b>Tokyo, JAPAN</b>	<b>1,150</b>
Hitachi Electronic Devices (USA) Inc	Greenville	1,150
<b>Specialty Equipment Co Inc</b>	<b>Aurora, IL</b>	<b>1,120</b>
Beverage Air	Spartanburg	950
Beverage Air	Honea Path	170
<b>Kimberly-Clark Corp</b>	<b>Irving, TX</b>	<b>1,100</b>
Kimberly-Clark Corp	Beech Island	1,100
<b>The Gillette Co</b>	<b>Boston, MA</b>	<b>1,100</b>
Duracell Global Business Management Group	Lancaster	1,100
<b>CMI Industries Inc</b>	<b>Columbia, SC</b>	<b>1,091</b>
Clinton Mills Inc	Clinton	1,091
<b>N Schlumberger &amp; CIE</b>	<b>Guebwiller, FRANCE</b>	<b>1,053</b>
Schlumberger Industries	West Union	855
Schlumberger Industries-Measurement Division	Greenwood	198

<b>COMPANY NAME</b>	<b>LOCATION</b>	<b>TOTAL SC EMPLOYMENT</b>
<b>Collins &amp; Aikman Corp</b>	<b>Charlotte, NC</b>	<b>1,050</b>
Collins & Aikman	Greenville	1,050
<b>Federal-Mogul</b>	<b>Southfield, MI</b>	<b>1,027</b>
Federal-Mogul Corp	Summerton	750
Federal-Mogul Friction Products	Orangeburg	277
<b>Koyo Seiko Co Ltd</b>	<b>Osaka, JAPAN</b>	<b>1,025</b>
Koyo Corp Of USA	Orangeburg	850
Koyo Corp Of USA-Manufacturing Division	Blythewood	175
<b>Regie Nationale des Usines Renault</b>	<b>Boulogne-Billancourt, FRANCE</b>	<b>1,023</b>
Mack Trucks Inc-Winnsboro Assembly Operations	Winnsboro	1,023
<b>BP Amoco Chemicals</b>	<b>Alpharetta, GA</b>	<b>1,005</b>
BP/Amoco Polymers Inc	Piedmont	300
Amoco Fabrics & Fibers Co	Seneca	255
BP Amoco Chemicals	Wando	225
Amoco Fabrics & Fibers Co	Spartanburg	225
<b>The Timken Company</b>	<b>Canton, OH</b>	<b>1,000</b>
The Timken Company	Gaffney	1,000
<b>Solutia, Inc</b>	<b>St Louis, MO</b>	<b>1,000</b>
Solutia Inc	Greenwood	1,000