

From: AgingCare Exclusive Offers <exclusiveoffers@agingcare.com>

To: Kester, Tonykester@aging.sc.gov

Date: 3/12/2015 11:38:52 AM

Subject: Patients taking NAMENDA (memantine HCl) tablets

From AgingCare.com: Below is an important message from our partner which may be of value to you and your family.

Transition to NAMENDA XR

NAMENDA XR® TRIAL OFFER

Print the voucher and take it with your loved one's first NAMENDA XR prescription to the pharmacy.

Prepare For The Next Doctor Visit

Help make your loved one's next appointment as meaningful as possible.

If your loved one is currently taking twice-a-day NAMENDA (memantine HCl) tablets for moderate to severe Alzheimer's disease, ask the doctor about transitioning to once-a-day NAMENDA XR

- NAMENDA XR is an extended-release formulation of NAMENDA that offers convenient, once-daily dosing and can be taken with or without food at any time of the day
- NAMENDA XR capsules can be opened and the contents sprinkled on applesauce, the capsules should be swallowed whole. They should not be divided, chewed, or crushed
- Most patients already taking NAMENDA tablets twice a day can start taking NAMENDA XR capsules once a day, the very next day

Be sure to visit NamendaXR.com for more information.

NAMENDA XR® (memantine hydrochloride) extended-release capsules are approved for the treatment of moderate to severe Alzheimer's disease.

NAMENDA XR is available by prescription only.

There is no evidence that NAMENDA XR prevents or slows the underlying disease process in patients with Alzheimer's disease.

IMPORTANT RISK INFORMATION

Who should NOT take NAMENDA XR?

NAMENDA XR should not be taken by anyone who is allergic (hypersensitive) to memantine, the active substance in NAMENDA XR, or who has had a bad reaction to NAMENDA XR or any of its ingredients.

What should be discussed with the healthcare provider before taking NAMENDA XR?

Before starting NAMENDA XR, talk to the healthcare provider about all of the patient's past and present medical conditions, including:

- Seizure disorders
- Difficulty passing urine
- Liver, kidney, or bladder problems

If the patient is taking other medications (including those without a prescription), ask the healthcare provider if NAMENDA XR is right for the patient.

- Certain medications, changes in diet, or medical conditions may affect the amount of NAMENDA XR in the body and possibly increase side effects.

What are the possible side effects of NAMENDA XR?

The most common side effects associated with NAMENDA XR treatment are headache, diarrhea, and dizziness. This is not a complete list of side effects.

Please see full Prescribing Information, including Patient Information.

Namenda® and NAMENDA XR® are registered trademarks of Merz Pharma GmbH & Co. KGaA.
©2014 Forest Laboratories, LLC.
NXR23154 11/14

This message was intended for kester@aging.sc.gov. You received this e-mail because our records indicate that you're willing to receive offers from AgingCare.com and our partners. If you no longer wish to receive such offers, unsubscribe here.

AgingCare.com | 720 Goodlette Road North, 4th Floor | Naples, FL 34102