

**From:** AgingCare Exclusive Offers <exclusiveoffers@agingcare.com>  
**To:** Kester, Tonykester@aging.sc.gov  
**Date:** 3/26/2015 9:43:03 AM  
**Subject:** Important information for NAMENDA (memantine HCl) patients

**From AgingCare.com:** Below is an important message from our partner which may be of value to you and your family.

NAMENDA XR® (memantine hydrochloride) extended-release capsules are approved for the treatment of moderate to severe Alzheimer's disease. NAMENDA XR is available by prescription only. NAMENDA XR should not be taken by anyone who is allergic (hypersensitive) to memantine, the active substance in NAMENDA XR, or who has had a bad reaction to NAMENDA XR or any of its ingredients.

***If your loved one is currently taking twice-a-day  
NAMENDA® (memantine HCl) tablets for moderate to severe  
Alzheimer's, ask their doctor about once-daily NAMENDA XR***

**NAMENDA XR Trial Offer**

Your loved one could receive a 30-day trial supply of NAMENDA XR at \$0 out-of-pocket cost.

**Prepare for the Next  
Doctor Visit**

Help make your loved one's next appointment as meaningful as possible.

\*Except when sprinkled on applesauce, the capsules should be swallowed whole. They should not be divided, chewed, or crushed.

**Most patients already taking NAMENDA tablets twice a day can start taking  
NAMENDA XR capsules once a day, the very next day**

NAMENDA XR (memantine hydrochloride) extended-release capsules are approved for the treatment of moderate to severe Alzheimer's disease. NAMENDA XR is available by prescription only.

There is no evidence that NAMENDA XR® (memantine hydrochloride) prevents or slows the underlying disease process in patients with Alzheimer's disease.

## IMPORTANT RISK INFORMATION

Who should NOT take NAMENDA XR?

NAMENDA XR should not be taken by anyone who is allergic (hypersensitive) to memantine, the active substance in NAMENDA XR, or who has had a bad reaction to NAMENDA XR or any of its ingredients.

What should be discussed with the healthcare provider before taking NAMENDA XR?

Before starting NAMENDA XR, talk to the healthcare provider about all of the patient's past and present medical conditions, including:

- Seizure disorders
- Difficulty passing urine
- Liver, kidney, or bladder problems

If the patient is taking other medications (including those without a prescription), ask the healthcare provider if NAMENDA XR is right for the patient.

- Certain medications, changes in diet, or medical conditions may affect the amount of NAMENDA XR in the body and possibly increase side effects.

### What are the possible side effects of NAMENDA XR?

The most common side effects associated with NAMENDA XR treatment are headache, diarrhea, and dizziness. This is not a complete list of side effects.

Please see full Prescribing Information, including Patient Information.

PLEASE NOTE: DO NOT REPLY TO THIS EMAIL. Emails sent to this account will not be read.

We respect your privacy. See our [Privacy Policy](#).

For additional information about NAMENDA XR, call Actavis, Inc. toll-free at 1-800-678-1605.

Harborside Financial Center  
Plaza V, Suite 1900  
Jersey City, NJ 07311

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