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**Date:** 10/4/2016 9:03:17 AM  
**Subject:** Help Improve Your Loved One's Symptoms of Moderate to Severe Alzheimer's Disease

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**From AgingCare.com:** Below is an important message from our partner which may be of value to you and your family.

Prescribing Information

Important Risk Information

Adding NAMENDA XR® to your loved one's current treatment may help with their moderate to severe Alzheimer's disease symptoms.

Dear Caregiver,

If your loved one has been diagnosed with moderate to severe Alzheimer's disease, ask the doctor about the benefits of adding NAMENDA XR to their treatment plan.

NAMENDA XR is approved for moderate to severe Alzheimer's disease. NAMENDA XR is available by prescription only.

### IMPORTANT RISK INFORMATION

#### Who should NOT take NAMENDA XR?

NAMENDA XR should not be taken by anyone who is allergic (hypersensitive) to memantine, the active substance in NAMENDA XR, or who has had a bad reaction to NAMENDA XR or any of its ingredients.

Please see additional Important Risk Information below.

**By adding NAMENDA XR, you may see:**

- An improvement in overall function

- An improvement in cognition
- A slowdown in the worsening of symptoms for a while

\* Alzheimer's treatments include Aricept®, Exelon®, and Razadyne®.

There is no evidence that NAMENDA XR prevents or slows the underlying disease process in patients with Alzheimer's disease.

Does your loved one have difficulty swallowing medications? **NAMENDA XR capsules may be opened and the contents sprinkled on applesauce.** Make sure the entire contents of the capsule are taken all at once.

## Take action, get support

**Eligible patients pay \$0 out of pocket costs** ???

**DOWNLOAD FREE TRIAL OFFER** >

???Restrictions apply.

**Resources just for you**

**VISIT ALZHEIMER'S CIRCLE** >

**Get the answers you need about NAMENDA XR**

**VIEW FREQUENTLY ASKED QUESTIONS** >

## IMPORTANT RISK INFORMATION (continued)

### What should be discussed with the healthcare provider before taking NAMENDA XR?

Before starting NAMENDA XR, talk to the healthcare provider about all of the patient's past and present medical conditions, including:

- Seizure disorders
- Difficulty passing urine
- Liver, kidney, or bladder problems

If the patient is taking other medications (including those without a prescription), ask the healthcare provider if NAMENDA XR is right for the patient.

- Certain medications, changes in diet, or medical conditions may affect the amount of NAMENDA XR in the body and possibly increase side effects.

### What are the possible side effects of NAMENDA XR?

The most common side effects associated with NAMENDA XR treatment are

headache, diarrhea, and dizziness. This is not a complete list of side effects.

NAMENDA XR is available by prescription only.

Please see full [Prescribing Information](#) , including Patient Information.

**For more information about NAMENDA XR, visit:**

Or call Allergan Customer Service Relations and  
Medical Affairs toll-free at **1.800.678.1605** .

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